

Work Order ID 122268 - 1

\*122268\*

Page 1

Thursday, February 05, 2015 11:29:45 AM

Item ID: D206-718-011

Revision ID:

Item Name: Fuel Scupper

Start Date: 7/3/2014 Start Qty: 8.00

Required Date: 7/14/2014 Req'd Qty: 8.00

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 15-02-05 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| IIN-D206-718 | A            |

|     |                  |      |  |  |  |  |  |  |  |
|-----|------------------|------|--|--|--|--|--|--|--|
| 100 | Document Control | 0.00 |  |  |  |  |  |  |  |
|-----|------------------|------|--|--|--|--|--|--|--|

\*100\*

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

0.00

4x

DAS  
46  
9-89

FEB 05 2015

|     |          |      |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|

\*110\*

Packaging

Packaging

Memo

0.00

DAS  
06  
9-89

FEB 05 2015

|     |                                         |      |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|

\*120\*

QC

Quality Control

Memo

0.00

4x

FEB 05 2015



# Work Order ID 122268

Thursday, February 05, 2015 11:29:45 AM

\*122268\*

Page 2

Item ID: D206-718-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fuel Scupper

Start Date: 7/3/2014 Start Qty: 8.00 \*8\*

Cust Item ID:

Required Date: 7/14/2014 Req'd Qty: 8.00 \*8\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty     | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|-------------------|------------------|----------------|
| 130                            | Packaging                                              | 0.00                 |         |        |              | 8 (74)        | DAS<br>46<br>9-89 |                  | FEB 05 2015    |
| *130*                          | Memo                                                   | 0.00                 |         |        |              |               |                   |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-718-011 |                      |         |        |              |               |                   |                  |                |
| Packaging                      | Location: _____ * Sold.                                |                      |         |        |              |               |                   |                  |                |
| 140                            | QC21 - Final Inspection - Work Order Release           | 0.00                 |         |        |              |               |                   |                  |                |
| *140*                          | Memo                                                   | 0.00                 |         |        |              |               |                   |                  |                |
| QC                             |                                                        |                      |         |        |              |               |                   |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |                   |                  |                |

MCS 15-02 06  
H3-2-6





# Picklist Print

Thursday, February 05, 2015 11:29:54 AM

Page 1

Work Order ID: 122268

\*122268\*

Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 7/3/2014

Required Date: 7/14/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

| Component Item ID/<br>Item Name    | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| 80-004-2-12<br>Insert              |                        | Purchased     | No          |                     |                  | 110             | Each               | 16.0000         | 1           | 8            |               |                |        |
| **                                 |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                    |                        |               |             | ST563               |                  | 16              |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | 124917              |                  | 6               |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | m130547             |                  | 10              |                    |                 |             |              |               |                |        |
| AN3H14A<br>Bolt                    |                        | Purchased     | No          |                     |                  | 110             | Each               | 257.0000        | 4           | 32           |               |                |        |
| **                                 |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                    |                        |               |             | ST349               |                  | 257             |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | 120423              |                  | 217             |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | M129521             |                  | 40              |                    |                 |             |              |               |                |        |
| D3270-041<br>Fuel Scupper Assembly |                        | Manufactured  | No          |                     |                  | 110             | Each               | 8.0000          | 1           | 8            |               |                |        |
| **                                 |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                    |                        |               |             | ST                  |                  | 8               |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | 120317              |                  | 8               |                    |                 |             |              |               |                |        |
| D3271-1<br>Gasket                  |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000          | 1           | 8            |               |                |        |
| **                                 |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                    |                        |               |             | ST032               |                  | 4               |                    |                 |             |              |               |                |        |
|                                    |                        |               |             | 92405               |                  | 4               |                    |                 |             |              |               |                |        |

FEB 05 2015

1907

1907

# Picklist Print

Thursday, February 05, 2015 11:29:54 AM

Page 2

Work Order ID: 122268

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

\*122268\*

\*D206-718-011\*

Start Date: 7/3/2014

Required Date: 7/14/2014

Start Qty: 8.00

Required Qty: 8.00

MS21919-DF6

MS21919WDF6

Purchased

No

110

Each

2.0000

1

8

\*MS21919-DF6\*

Clamp

DAS  
46  
9-89

\*\*

106074

DAS  
46  
9-89

Location

Loc Qty

Loc Code

ST300

2

m127304

2

MS27039-1-40

Purchased

No

110

Each

29.0000

1

8

\*MS27039-1-40\*

Screw

DAS  
46  
9-89

\*\*

Location

Loc Qty

Loc Code

ST284

29

m127432

4

m127831

25

NAS1149D0332J

Purchased

No

110

Each

1,580.000

1

8

\*NAS1149D0332J\*

Washer

DAS  
46  
9-89

\*\*

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1566

m130325

1566

NAS43DD3-128

Purchased

No

110

Each

12.0000

1

8

\*NAS43DD3-128\*

Spacer

DAS  
46  
9-89

\*\*

Location

Loc Qty

Loc Code

ST262

12

123646

12

DAS  
46  
9-89

FEB 05 2015

DAS  
46  
9-89

Thursday, February 05, 2015 11:29:54 AM

Shop Packet Print

Page 2





**DART**

|                  |               |                                                          |                        |
|------------------|---------------|----------------------------------------------------------|------------------------|
| DESIGN<br>#      | DRAWN BY<br>A | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>#     | APPROVED<br># | DRAWING NO.<br>D206-718                                  | REV. A<br>SHEET 1 OF 1 |
| DATE<br>04.02.23 |               | TITLE<br>FUEL SCUPPER                                    | SCALE<br>NTS           |
| A                | 04.02.23      | NEW ISSUE                                                |                        |

**REFERENCE ONLY**

FEB 05 2015

DAS  
**46**  
9-89

| Qty<br>-011 | Part No.     | Description                                   |
|-------------|--------------|-----------------------------------------------|
| X           | D206-718-011 | FUEL SCUPPER                                  |
| 1           | D3270-041    | FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01) |
| 1           | D3271-1      | GASKET (REPLACES ECM 32801-05)                |
| 1           | 80-004-2-12  | INSERT                                        |
| 4           | AN3H14A      | BOLT                                          |
| 1           | AN960JD10L   | WASHER                                        |
| 1           | MS21919DF6   | CLAMP                                         |
| 1           | MS27039-1-40 | SCREW                                         |
| 1           | NAS43DD3-128 | SPACER                                        |
|             |              |                                               |
|             |              |                                               |
|             |              |                                               |

**GENERAL NOTES:**

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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